



TIGRA grade
TIGRA Sorte
Nuance TIGRA
Tipo TIGRA
Calidad TIGRA

Binder
Binder
Liant
Legante
Composición

Grain size
Korngröße
Grosueur du grain
Grossezza del grano
Tamaño del grano

Usage
Anwendung
Usage
Uso
Uso

µm

FS	Standard	2 - 4		Universal fine grade for standard tools
FX	Special	2 - 4		High heat resistance, reduced breakage risk, main use: Aluminium ≤ 6% Si
FU	Ultrahard	2 - 4		Very high abrasion resistance, for composite and abrasive materials
MS	Standard	8 - 10		Universal medium grade for standard tools
MX	Special	8 - 10		High heat resistance, reduced breakage risk, main use: Aluminium 6-12% Si
MU	Ultrahard	8 - 10		Very high abrasion resistance, for composite and abrasive materials
CS	Standard	20 - 35		Universal coarse grade for standard tools
CX	Special	20 - 35		High heat resistance, reduced breakage risk, main use: Aluminium 12-20% Si
CU	Ultrahard	20 - 35		Very high abrasion resistance, for composite and abrasive materials



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GM60	Special	8 - 10		Easy to grind medium grade, especially for wear parts
GC60	Special	20 - 35		Easy to grind coarse grade, especially for wear parts